SPLIT FRAME CLAM SHELL
COLD CUTTING AND BEVELLING
MACHINES 1" to 48"

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SPLIT FRAME CLAMSHELL COLD CUTTING
AND BEVELLING MACHINES 1" to 48"
Portable O/D Locking Cold Pipe Cutting and Bevelling Machines

- **Functions:**
  - External beveling / internal beveling / counter-boring / compound bevels / J-prep beveling
- **Materials:**
  - Any kind of steel and exotic alloy
- **Power:**
  - Pneumatic, electric (110v or 220v), hydraulic or servo electric motor

**RANGE:** 1" to 48" o/d (25 - 1,220mm)
*Larger sizes and customised machines available upon request*

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**TSFC6 - TSFC24 (MODULAR BLOCK JAWS)**

<table>
<thead>
<tr>
<th>TSFC6</th>
<th>TSCF8</th>
<th>TSCF12</th>
<th>TSCF16</th>
<th>TSCF18</th>
<th>TSCF20</th>
<th>TSCF24</th>
</tr>
</thead>
<tbody>
<tr>
<td>Locking Range</td>
<td>inch o/d</td>
<td>1&quot; - 6&quot;</td>
<td>2&quot; - 8&quot;</td>
<td>6&quot; - 12&quot;</td>
<td>10&quot; - 16&quot;</td>
<td>12&quot; - 18&quot;</td>
</tr>
<tr>
<td>Locking Range</td>
<td>mm o/d</td>
<td>33.7 - 184</td>
<td>60.3 - 235</td>
<td>168.3 - 350</td>
<td>273 - 425</td>
<td>323.8 - 477</td>
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**TSFC30 - TSFC48 (TELESCOPIC JAWS)**

<table>
<thead>
<tr>
<th>TSFC30</th>
<th>TSFC36</th>
<th>TSFC42</th>
<th>TSFC48</th>
</tr>
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<tbody>
<tr>
<td>Locking Range</td>
<td>inch o/d</td>
<td>24&quot; - 30&quot;</td>
<td>30&quot; - 36&quot;</td>
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<tr>
<td>Locking Range</td>
<td>mm o/d</td>
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www.TAG-PIPE.com
The basics
TAG’s new range of split frame clamshells are essentially portable lathes.
Offering the versatility to cut and bevel (simultaneously if required), face, counterbore and o/d machine pipes (and vessels) of almost any diameter.
A light weight aluminium body, encases a steel inner ring gear running on solid bearings, ensuring manageability, yet extreme strength and durability.
Coupled with wide, hardened clamping feet, with easy read rule marks, enable rapid, repeatable concentric setup, even on out of round pipes and joints.
A range of tooling, power units and accessories allow you to tailor your machine to your particular job.

Features and advantages
• 11 models cover a range from 1" (25.4 mm) to 48" (1,220 mm) o/d
• Pneumatic, hydraulic, standard electric and NC servo electric drive options provide increased versatility
• Adjustable heavy duty bearings, combined with easy access maintenance points allow inspection and adjustment
• Clamping feet are quickly and easily adjusted via a flush hex head through the outer ring. Feet feature easy read measure marks for rapid setup and adjustment
• TAG split frame clamshells accept a wide range of accessories to increase performance and expand machine capabilities
• Unique ‘TAG transmission’ tool slides with changeable gears for adjustable radial tool feed

Quick split frame design
FEATURES:

TAG advanced cam roller bearing system enables fine adjustment of bearings for optimal performance and maintenance delivering smooth precise rotation.

Using the latest high grade aluminium along with treated steel crown the TAG split frames are designed for heavy duty industrial on-site use.

Quick lock/unlock splitting hinge to enable fast setup of machine onto pipes in situ.

Custom made metal box with foam insert to insure protection of the machine.

TAG advanced feeding system delivers feed through worm and crown to evenly distribute pressure through the feeding screw, resulting in reduced vibration and wear on cutting tools.

Two bolt motor mount enables fast mounting of motors. All power drives utilise the same drive block.

MODULAR BLOCK JAWS
Modular locking system with TAG advanced external metal plate to take pressure away from aluminium ring, clamping foot size 40 x 60mm.

TELESCOPIC JAWS
Telescopic locking system externally mounted to keep aluminium ring solid for extra strength, increased clamping foot size 55 x 115mm for fast accurate setup.

Double striker enables feeding of 0.2mm per revolution, also utilising TAG extended engaging handle meaning hands free operation.

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DRIVE UNITS
To meet the varying needs of job-sites worldwide, TAG’s clamshell motors and drives are available in a range of configurations. Drive motors are available in servo electric, hydraulic, pneumatic and electric configurations. Motor mounting flanges are available in straight back (in-line), right angle and front drive reversible options.

TAG'S ELECTRIC NC SERVO DRIVE MOTOR
TAG’s single phase electric NC (Numerically Controlled) servo motor offers a new level of performance and capacity for electric drive power of TAG’s split frame range.

A 1.5 kilowatt servo motor, which, like a 3 phase motor, or hydraulic drive, does not slow and strain under load.

The single servo motor is controlled by a wired remote.

The double servo motor, is controlled by a wireless remote or Delta touch screen NC control unit, enabling accurate, infinite RPM control.

If you carry out the same job regularly with the machine, once you find the optimum performance setting and values, these can be set into the NC control unit and recalled in the future.

Available in single for up to 30mm thickness or double for 30mm+.

www.TAG-PIPE.com
TOOL BOXES AND ACCESSORIES

The tool slides are available in various configurations to accept the full range of TAG tooling.

**Standard Tool Box**
Low profile, light weight, for tight access situations. Utilising standard TAG HSS Co blade tooling.
*For cutting and bevelling all materials up to 120mm / 4.7” wall thickness.*

**Spring Loaded o/d Tracking**
A bearing wheel housed in the tool slide, is compressed to the o/d of the pipe by 2 x 150lb springs, ensuring an even, accurate weld prep and root face, by tracking the o/d contour of the pipe especially advantageous for large diameters and out of round pipe.
*For cutting and bevelling all materials of up to 20mm / 0.8” wall thickness.*

**Counter Bore Tool Slide**
The counter bore slide module accessory bolts directly to the standard tool slide and can be installed immediately upon completion of the cut and external bevel, to remove any internal inconsistencies prior to welding. The counter bore tool slide can be adjusted from 0 to 45 degree and has 150mm / 6” feed.

TOOLING
TAG’s HSS Co range of tooling includes sever/cut, bevel, double-bevel, compound bevel, J-prepping and counter bore tools. TAG tooling is available in a range of different lengths and sizes, to match tooling with application precisely.

TAG holder and insert tooling enables sever/cut, bevel, compound bevel and counter bore tools many holders utilise the same interchangeable inserts reducing the quantity of consumable parts.

We also offer custom designed tooling, special tool steel for applications not covered by our standard range.

**FIXED ANGLE BEVEL**

**COMPASS BEVEL**

**J PREP**

*All shapes, sizes and angles available*

www.TAG-PIPE.com
## TSFC6 - TSFC24

### O/D RANGE
- **inch**: 1 - 6" 2 - 8" 6 - 12" 10 - 16" 12 - 18" 14 - 20" 18 - 24" 24" - 30" 30" - 36" 36" - 42" 42" - 48"
- **mm**: 184.00 235.00 350.00 425.00 477.00 528.00 640.00 800.00 956.00 1108.00 1280.00

<table>
<thead>
<tr>
<th>Dimension</th>
<th>TSFC6</th>
<th>TSFC8</th>
<th>TSFC12</th>
<th>TSFC16</th>
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<th>TSFC20</th>
<th>TSFC24</th>
<th>TSFC30</th>
<th>TSFC36</th>
<th>TSFC42</th>
<th>TSFC48</th>
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<tr>
<td>A</td>
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<td>350.00</td>
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<td>528.00</td>
<td>640.00</td>
<td>800.00</td>
<td>956.00</td>
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<td>684.00</td>
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<td>1180.0</td>
<td>1336.0</td>
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<td>1800.0</td>
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<tr>
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<td>255.0</td>
<td>255.0</td>
<td>265.0</td>
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</tbody>
</table>

### Low clearance options or custom machines available on request should you have access restrictions

- **F Ring only**: 195.50 195.50 195.50 195.50 195.50 195.50 195.50 267.50 267.50 267.50 267.50 267.50
- **F Pneumatic Motor**: 535.50 535.50 535.50 535.50 535.50 535.50 535.50 727.60 727.60 727.60 727.60 727.60
- **F Servo Motor**: 525.50 525.50 525.50 525.50 525.50 525.50 525.50 642.50 642.50 642.50 642.50 642.50
- **F Hydraulic Motor**: 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00

Right angle drive motors are available on request (extra at cost)

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**RING DIMENSIONS**

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**Low clearance options or custom machines available on request should you have access restrictions**

- **F Ring only**: 195.50 195.50 195.50 195.50 195.50 195.50 195.50 267.50 267.50 267.50 267.50 267.50
- **F Pneumatic Motor**: 535.50 535.50 535.50 535.50 535.50 535.50 535.50 727.60 727.60 727.60 727.60 727.60
- **F Servo Motor**: 525.50 525.50 525.50 525.50 525.50 525.50 525.50 642.50 642.50 642.50 642.50 642.50
- **F Hydraulic Motor**: 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00 425.00

Right angle drive motors are available on request (extra at cost)
Our group policy is one of continuous improvement. Products and data tables are subject to change or vary from those illustrated.

- All complete machines are supplied with: Machine ring/body, motor, tool boxes, striker, locking jaws, machine box, service tools.
- A protective custom built metal box is supplied with TSFC6 - TSFC24, all larger sizes are supplied in a custom built wooden box.
- Drawings, instruction manual and warranty certificate are also supplied as standard.
- Pneumatic machine must be used with filter lubricator and oil - use without will void warranty.

SPLIT FRAME PACKING WEIGHTS AND DIMENSIONS

<table>
<thead>
<tr>
<th>SPLIT FRAME MODEL</th>
<th>MEASUREMENT</th>
<th>TSFC6</th>
<th>TSFC8</th>
<th>TSFC12</th>
<th>TSFC16</th>
<th>TSFC18</th>
<th>TSFC20</th>
<th>TSFC24</th>
<th>TSFC30</th>
<th>TSFC36</th>
<th>TSFC42</th>
<th>TSFC48</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double Pneumatic</td>
<td>(kg/lbs)</td>
<td>n/a</td>
<td>n/a</td>
<td>n/a</td>
<td>(258/569)</td>
<td>(261/575)</td>
<td>(269/593)</td>
<td>(282/622)</td>
<td>(320/705)</td>
<td>(355/782)</td>
<td>(395/870)</td>
<td>(465/1,002)</td>
</tr>
<tr>
<td>Single Servo Electric</td>
<td>(kg/lbs)</td>
<td>(182/401)</td>
<td>(182/401)</td>
<td>(212/467)</td>
<td>(253/558)</td>
<td>(256/564)</td>
<td>(264/582)</td>
<td>(277/611)</td>
<td>(315/694)</td>
<td>(345/760)</td>
<td>(385/848)</td>
<td>(455/1,003)</td>
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<tr>
<td>Double Servo Electric</td>
<td>(kg/lbs)</td>
<td>n/a</td>
<td>n/a</td>
<td>(283/624)</td>
<td>(286/631)</td>
<td>(289/637)</td>
<td>(307/677)</td>
<td>(345/760)</td>
<td>(380/837)</td>
<td>(420/926)</td>
<td>(490/1,080)</td>
<td>n/a</td>
</tr>
</tbody>
</table>

Packing Dimensions L x W x H mm 1,200 x 900 x 470 1,450 x 1,000 x 510 1,460 x 1,460 x 500 1,600 x 1,600 x 500 1,960 x 1,960 x 500
EXAMPLES OF JOBS DONE WITH TAG SPLIT FRAME CLAMSHELLS

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SPLIT FRAME CLAMSHELL
COLD CUTTING AND BEVELLING
MACHINES 48" to 120"

Heavy Duty Steel Body

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The Basics

TAG’s new range of split frame clamshells are essentially portable lathes.

Offering the versatility to cut and bevel (simultaneously if required), face, counterbore and O/D machine pipes (and vessels) of almost any diameter.

A steel body encases a steel inner ring gear, running on solid bearings.

Coupled with wide, hardened clamping feet, with easy read rule marks, enable rapid, repeatable concentric setup, even on out of round pipes and joints.

A range of tooling, power units and accessories allow you to tailor your machine to your particular job.

Features and Advantages

- 5 models cover a range from 48” (1,220 mm) to 120” (3,050 mm) O/D
- Pneumatic, hydraulic and NC servo electric drive options provide increased versatility
- Adjustable heavy duty bearings, combined with easy access maintenance points allow inspection and adjustment
- Clamping feet are quickly and easily adjusted via a flush Hex head through the outer ring. Feet feature easy read measure marks for rapid setup and adjustment
- TAG split frame clamshells accept a wide range of accessories to increase performance and expand machine capabilities
- Unique ‘TAG transmission’ tool slides with changeable gears for adjustable Radial tool feed

<table>
<thead>
<tr>
<th>MODEL</th>
<th>RANGE O/D (INCH)</th>
<th>RANGE O/D (MM)</th>
<th>CLAMPING JAWS</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSFC60</td>
<td>48 - 60”</td>
<td>1,220 - 1,524mm</td>
<td>8</td>
</tr>
<tr>
<td>TSFC75</td>
<td>60 - 75”</td>
<td>1,524 - 1,910mm</td>
<td>8</td>
</tr>
<tr>
<td>TSFC90</td>
<td>75 - 90”</td>
<td>1,910 - 2,290mm</td>
<td>12</td>
</tr>
<tr>
<td>TSFC105</td>
<td>90 - 105”</td>
<td>2,290 - 2,680mm</td>
<td>12</td>
</tr>
<tr>
<td>TSFC120</td>
<td>105 - 120”</td>
<td>2,680 - 3,050mm</td>
<td>12</td>
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</tbody>
</table>

Larger sizes available upon request

www.TAG-PIPE.com
TAG E-Z FAB PIPE CUTTING AND BEVELLING MACHINE 1" to 24"

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www.TAG-PIPE.COM
The E-Z FAB is a revolutionary new cutting and bevelling system for pipes. Ideally suited, but not limited to workshops, and high productivity process environments.

The E-Z FAB utilises a similar principle to our clamshell split frame cutting and bevelling machines.

However, the rotating, working inner ring is 1 piece, and is housed in a cast outer body, meaning strength, rigidity and speed. Due to its stability and powerful 1.5kw servo electric motor. The ring is 1 piece meaning that it can rotate at high speed, whilst maintaining a stable, precise cut.
Self centering locking system for rapid alignment and clamping of pipe

Built in coolant pump unit with drip tray as standard

Sealed electrical box housing all NC controls and cabling

Range of formed cutting tools available for cutting all thicknesses of pipe and bevelling at any required angle

All shapes, sizes and angles available

Pipe cutting

Pipe bevelling

www.TAG-PIPE.com
Touch screen

The E-Z FAB has been fitted with a powerful 1.5KW Delta servo motor with Delta NC control. This enables ease of use with all functions touch screen, we have used our 25 years experience to recommend pre-set speeds for pipe size/material as you can see below this enables very quick and easy set up with no human error.

The numerically controlled (NC) servo motor offers unrivalled power and cut speeds, from a touch screen Delta control system, conveniently mounted on an adjustable stalk-arm for operating ease.

The touch screen control comes with 2 main settings: manual and automatic.

The automatic option offers pre-set cut rotation speeds for pipes within each machines’ range, whilst the manual option allows the operator to adjust the speed of the machine themselves.

* Touch screen controls can be customised during commissioning/training.

Models available

<table>
<thead>
<tr>
<th>MODEL</th>
<th>RANGE O/D (INCH)</th>
<th>RANGE O/D (MM)</th>
<th>WALL THICKNESS (MM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EZFAB6</td>
<td>1 - 6&quot;</td>
<td>30 - 170mm</td>
<td>6 - 40mm</td>
</tr>
<tr>
<td>EZFAB8</td>
<td>2 - 8&quot;</td>
<td>70 - 220mm</td>
<td>6 - 40mm</td>
</tr>
<tr>
<td>EZFAB12</td>
<td>6 - 12&quot;</td>
<td>170 - 320mm</td>
<td>6 - 40mm</td>
</tr>
<tr>
<td>EZFAB16</td>
<td>10 - 16&quot;</td>
<td>270 - 420mm</td>
<td>6 - 40mm</td>
</tr>
<tr>
<td>EZFAB20</td>
<td>14 - 20&quot;</td>
<td>370 - 520mm</td>
<td>6 - 40mm</td>
</tr>
<tr>
<td>EZFAB24</td>
<td>18 - 24&quot;</td>
<td>470 - 620mm</td>
<td>6 - 40mm</td>
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</table>

* Wall thickness less than or greater than the above can be achieved with accessories - please contact TAG.

Example cutting and bevelling times

<table>
<thead>
<tr>
<th>PIPE SIZE</th>
<th>PIPE SHD</th>
<th>WALL THICKNESS (MM)</th>
<th>PIPE MATERIAL</th>
<th>PRE-SET SPEED</th>
<th>CUTTING AND BEVELLING TIME</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 inch</td>
<td>SHD40</td>
<td>4mm</td>
<td>Stainless Steel</td>
<td>45rpm</td>
<td>2 minutes</td>
</tr>
<tr>
<td>4 inch</td>
<td>SHD40</td>
<td>4mm</td>
<td>Stainless Steel</td>
<td>30rpm</td>
<td>2.5 minutes</td>
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<tr>
<td>6 inch</td>
<td>SHDXXS</td>
<td>22mm</td>
<td>Carbon</td>
<td>35rpm</td>
<td>5 minutes</td>
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<td>8 inch</td>
<td>SHD40</td>
<td>8mm</td>
<td>Stainless Steel</td>
<td>20rpm</td>
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Centreline of cutting point

<table>
<thead>
<tr>
<th>MODEL</th>
<th>(A) MM</th>
<th>(A) INCH</th>
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<td>1,187.50</td>
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<td>EZFAB24</td>
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</tbody>
</table>

* Minus 155mm / 6.10” without castor wheels
E-Z FAB UK PRODUCTION / APPLICATIONS

MADE IN UK

www.TAG-PIPE.com
**E-Z PIPE SAW**

**RANGE: 1 - 12” (optional up to 24”)**

- **Function:** Cutting up to 45° inclination
- **Material:** Any kind of steel
- **Power:** Pneumatic or electric

The light weight construction and ease of set up and operation makes it ideal for site work applications. It is capable of cutting most materials including stainless steel.

Pipe locking vice for 1” to 6”. Adjustable blade position to cut angles from 90° to 45°. Stop feeding stroke included in the standard equipment.

Chain vice for 4” to 12”. Stop feeding stroke included in the standard equipment.

### TECHNICAL SPECIFICATION

<table>
<thead>
<tr>
<th>Description</th>
<th>E-Z Pipe Saw Pneumatic</th>
<th>E-Z Pipe Saw Electric</th>
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<tbody>
<tr>
<td>Part Number</td>
<td>EZSP</td>
<td>EZPSE100 / EZPSE220</td>
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<tr>
<td>Locking tube range mm</td>
<td>25 - 323 o/d</td>
<td>25 - 323 o/d</td>
</tr>
<tr>
<td>Recommended working range inch o/d</td>
<td>1 - 12”</td>
<td>1 - 12”</td>
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<td>Torque N m</td>
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<td>Max noise level dB</td>
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<td>Pneumatic motor power hp</td>
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<td>-</td>
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<td>-</td>
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<td>-</td>
</tr>
<tr>
<td>Electric motor power watt</td>
<td>-</td>
<td>1400 (adj)</td>
</tr>
<tr>
<td>Voltage volt</td>
<td>-</td>
<td>110 / 220</td>
</tr>
<tr>
<td>Frequency Hz</td>
<td>-</td>
<td>50</td>
</tr>
<tr>
<td>Idle Speed strokes/min</td>
<td>300</td>
<td>450</td>
</tr>
<tr>
<td>Unit weight kg / lbs</td>
<td>11 / 24</td>
<td>9 / 20</td>
</tr>
<tr>
<td>Packing dimensions L x W x H mm</td>
<td>640 x 280 x 130</td>
<td>640 x 280 x 130</td>
</tr>
<tr>
<td>Packing weight kg / lbs</td>
<td>16 / 35</td>
<td>14 / 31</td>
</tr>
</tbody>
</table>
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